

**\*94296\***

December-06-12 7:25:35 AM

**\*N900040100\***

Setup Start \*NS1\*

Stop \*NS2\*

**Start Date:** 12/06/12      **Start Qty:** 5.00

**\*5\***

**Cust Item ID:**

**Required Date:** 12/14/12      **Req'd Qty:** 5.00

**\*5\***

**Customer:**

**Reference:**

Run Start \*NR1\*

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Stop \*NR2\*

QC:                      Date:                      SPC (Y/N):                      Date:                     

| Sequence ID/<br>Work Center ID | Operation<br>Description | Set Up/<br>Run Hours | Tool ID | Tool # | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|

| Draw Nbr | Revision Nbr |
|----------|--------------|
| DSI 9517 | B            |

0.00

**DAS**  
**27**  
**9-89**

0.00

100

**\*100\***

DC

Document Control!

DOCUMENT CONTROL

## Memo

Photocopy bluefile & type labels per PPP DSI9517-011 CHG002

0.00

0.00

110

**\*110\***

### Packaging

### Packaging

## Pick Kit

## Memo

0.00

0.00

120

**\*120\***

QC

## Quality Control

QC4- 100% Inspect kits for completeness

## Memo

**DAS**  
**27**  
**9-89**

B-10-13

**DAS**  
**33**  
**9-89**

13-10-18

**\*94296\***

December-06-12 7:25:35 AM

**\*N900040100\***

Setup Start \*NS1\*

Stop \*NS2\*

Stop \*NS2\*

**\*5\***

**\*5\***

**Customer:**

**Reference:**

Run Start \*NR1\*

Stop \*NR2\*

**QC:** \_\_\_\_\_ **Date:** \_\_\_\_\_ **SPC (Y/N):** \_\_\_\_\_ **Date:** \_\_\_\_\_

Stop \*NR2\*

130

0.00

\*130\*

## Packaging

0.00

### Packaging

## Memo

## Packaging

Identify and pack for shipping as per PPP DSI9517-011

Location

REV. A f6 128

140

QC21- Final Inspection - Work Order Release

0.00

\*140\*

QC

## Memo

0.00

## Quality Control

5 ~~8~~ 13-10-23

A / 11-10-24

4/13-10-24/

# Picklist Print

December-06-12 7:25:34 AM

Page 1

Work Order ID: 94296

Parent Item: DSI 9517-011

Parent Item Name: Alternate Wearplate Installation

Start Date: 12/06/12

Required Date: 12/14/12

Start Qty: 5.00

Required Qty: 5.00

Comments: IPP Rev:A new issue DD 10.04.26 verified by:EC  
DD verified by:EC

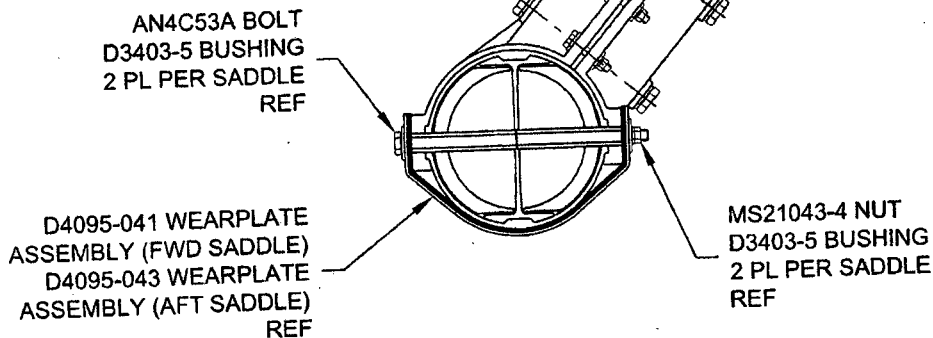
IPP Rev:B 11.11.01 as per chg002

| Component Item ID/<br>Item Name | Replacement<br>Item ID | Mfg/<br>Purch | Bin<br>Item | Primary<br>Location | Last<br>Location | Route<br>Seq ID | Unit of<br>Measure | Qty on<br>Hand  | Qty per Kit | Total<br>Qty | Qty<br>Issued | Date<br>Issued    | Status   |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|-----------------|-------------|--------------|---------------|-------------------|----------|
| AN4G53A<br>Bolt                 |                        | Purchased     | No          |                     |                  | 110             | Each               | 11.0000         | 4           | 20           |               | DAS<br>33<br>9-89 |          |
| DAS<br>27<br>9-89               |                        |               |             | <u>Location</u>     |                  | <u>Loc Qty</u>  |                    | <u>Loc Code</u> |             |              |               |                   |          |
|                                 |                        |               |             | ST360               |                  | 11              |                    |                 |             |              |               |                   |          |
|                                 |                        |               |             | 122193              |                  | 5               |                    |                 |             |              |               |                   |          |
|                                 |                        |               |             | 84969               |                  | 6               |                    |                 |             |              |               |                   |          |
| D3403-5<br>Bushing              |                        | Manufactured  | No          |                     |                  | 110             | Each               | 471.0000        | 8           | 40           |               | DAS<br>33<br>9-89 |          |
| DAS<br>27<br>9-89               |                        |               |             | <u>Location</u>     |                  | <u>Loc Qty</u>  |                    | <u>Loc Code</u> |             |              |               |                   |          |
|                                 |                        |               |             | ST043               |                  | 471             |                    |                 |             |              |               |                   |          |
|                                 |                        |               |             | 88784               |                  | 471             |                    |                 |             |              |               |                   |          |
| D4095-041<br>Wearplate Assembly |                        | Manufactured  | No          |                     |                  | 110             | Each               | 15.0000         | 1           | 5            |               | DAS<br>33<br>9-89 |          |
| DAS<br>27<br>9-89               |                        |               |             | <u>Location</u>     |                  | <u>Loc Qty</u>  |                    | <u>Loc Code</u> |             |              |               |                   |          |
|                                 |                        |               |             | FP002               |                  | 15              |                    |                 |             |              |               |                   |          |
|                                 |                        |               |             | 83809               |                  | 7               |                    |                 |             |              |               |                   |          |
|                                 |                        |               |             | 85844               |                  | 4               |                    |                 |             |              |               |                   |          |
|                                 |                        |               |             | 85939               |                  | 2               |                    |                 |             |              |               |                   |          |
|                                 |                        |               |             | 89032               |                  | 2               |                    |                 |             |              |               |                   |          |
| D4095-043<br>Wearplate Assembly |                        | Manufactured  | No          |                     |                  | 110             | Each               | 16.0000         | 1           | 5            |               | DAS<br>33<br>9-89 | 13-10-18 |
|                                 |                        |               |             | <u>Location</u>     |                  | <u>Loc Qty</u>  |                    | <u>Loc Code</u> |             |              |               |                   |          |
|                                 |                        |               |             | FP002               |                  | 16              |                    |                 |             |              |               |                   |          |
|                                 |                        |               |             | 83479               |                  | 7               |                    |                 |             |              |               |                   |          |
|                                 |                        |               |             | 85615               |                  | 1               |                    |                 |             |              |               |                   |          |
|                                 |                        |               |             | 92345               |                  | 8               |                    |                 |             |              |               |                   |          |

DAS  
27  
9-89

*rel only*

DAS  
6  
9-89



**SECTION A-A**

**DSI-9517-011 PARTS LIST:**

| QTY<br>-011 | PART NUMBER  | DESCRIPTION        |
|-------------|--------------|--------------------|
| X           | DSI-9517-011 | WEARPLATE KIT      |
| 8           | D3403-5      | BUSHING            |
| 1           | D4095-041    | WEARPLATE ASSEMBLY |
| 1           | D4095-043    | WEARPLATE ASSEMBLY |
| 4           | AN4C53A      | BOLT               |

|            |                    |  |              |
|------------|--------------------|--|--------------|
| DESIGN     | <i>[Signature]</i> | <b>DART AEROSPACE USA, INC</b><br>KENT, WA   |              |
| DRAWN      | XDF                |  |              |
| CHECKED    | <i>[Signature]</i> | DRAWING NO.  | REV. B       |
| MFG. APPR. | N/A                | DSI 9517   | SHEET 4 OF 6 |
| APPROVED   | <i>[Signature]</i> | TITLE  | SCALE        |
| DE APPR.   | <i>[Signature]</i> | ALTERNATE WEARPLATE KIT  | NTS          |
| DATE       | 11.10.11           | <small>COPYRIGHT © 2010 BY DART AEROSPACE USA, INC<br/>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.</small> |              |

**Work Order ID 94296**

December-06-12 7:25:35 AM

**\*94296\***

Page 1

Item ID: DSI 9517-011

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Alternate Wearplate Installation

Start Date: 12/06/12 Start Qty: 5.00

**\*5\***

Cust Item ID:

Required Date: 12/14/12 Req'd Qty: 5.00

**\*5\***

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start **\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop **\*NR2\***Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

Draw Nbr

Revision Nbr

DSI 9517

B

100

0.00

**\*100\***

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile &amp; type labels per PPP DSI9517-011 CHG002

110

Pick Kit

0.00

**\*110\***

Packaging

Memo

0.00

Packaging

120

QC4- 100% Inspect kits for completeness

0.00

**\*120\***

QC

Memo

0.00

Quality Control

MLJ 13-10-17